

Welding Certificate

SLVHa-EN1090-2.00781.2018.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	VJ Rørteknik A/S	
	Skagerrakvej 35 6715 Esbjerg DENMARK	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC2 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	141	
Material Group	1.1, 1.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Johnni Hedegaard	born on: 20.08.1988
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
Confirmation	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.	
Validity start	20.02.2019	
Period of validity	08.03.2021	
Remarks	see reverse	

Place and date of issue

Hannover, 20.06.2019
Dupont/Rm



[Signature]
Dipl.-Ing. Schnoy
Head of certification body

CERTIFICATE


Conformity of the Factory Production Control

2451-CPR-EN1090-2018.0050.002

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC2 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for VJ Rørteknik AS Skagerrakvej 35 6715 Esbjerg N DENMARK
Manufacturing plant <small>Production facility of the manufacturer</small>	VJ Rørteknik AS Skagerrakvej 35 6715 Esbjerg N DENMARK
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	09.03.2018
Next Surveillance audit	08.03.2021
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 20.06.2019
Dupont


Dipl.-Ing. Gurschke
Head of certification body